

January, 2013

HOPELEN SFI-151

PP HOMO POLYMER

General Information

Description

SFI-151 is the Homo polypropylene polymer manufactured by the Spheripol process. This grade is designed to potential end use applications include high transparency

Applications

Cloth packaging, food packaging, General film

Physical Properties ¹						
Physical	Nominal Value	Nominal Value Unit				
Melt Flow Index	8	8 g/10min				
Density	0.90	0.90 g/cm ³ AST				
Mechanical						
Tensile Stress (Yield)	360	kgf/cm ²	ASTM D638			
Tensile Strain (Break)	>500	%	ASTM D638			
Flexural Modulus	15,000	kgf/cm ²	ASTM D790			
Notched Izod Impact Strength (23℃)	4.0	kgf·cm/cm	ASTM D256			
Rockwell Hardness	102	R	ASTM D785			
Thermal						
Melting Point	162	င	LOTTE'S			
Heat Deflection Temperature (4.6kgf/cm²)	113	င	ASTM D648			
Film Properties						
Haze	<2.0	%	ASTM D1004			
C.O.F	<1.0		LOTTE'S			

^{*} Measured on 30 m CPP film made of SFI-151

NOTE	ISO 9001, 14001, /TS 16949
¹ Physical Properties : these are not to be construed as specifications	

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	Physical Properties ¹				
Physical	Test Method	Nominal Values			
Melt Flow Index	ISO 1133	8	g/10min		
Density	ISO 1183	0.90	g/cm ³		
Mechanical					
Tensile Stress (Yield)	ISO 527-1	330	kgf/cm ²	32	MPa
Tensile Strain (Break)	ISO 527-1	>500	%	>500	%
Flexural Modulus	ISO 178	15,500	kgf/cm ²	1,520	MPa
Other Properties					
Notched Izod Impact Strength (23℃)	ISO 180	4.3	kgf·cm/cm	41	J/m
Rockwell Hardness	ISO 180	100			
Thermal					
Melting Point		162	${\mathbb C}$		
Heat Deflection Temperature	ISO 306	80	${\mathbb C}$		

NOTE	ISO 9001, 14001, /TS 16949			
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